
















Antifouling Guide



HEMPEL
Keep Sailing

BOAT TYPE	CRUISING MOTOR & SAILING BOATS (max 25 knots)	ALUMINIUM BOATS & PROPELLERS	FAST GOING MOTOR & SAILING BOATS (*suitable for boats on drying out berths)	RACING MOTOR BOATS & REGATA SAILING BOATS
ANTIFOULING TYPE	SELF POLISHING / ERODIBLE	SELF POLISHING / ERODIBLE	HARD	HARD
BENEFITS	<p>Controlled release of active substances throughout the season</p> <p>Works gradually throughout the season</p> <p>Easy maintenance & minimum preparation time</p> <p>Launch and re-launch without re-painting</p>	<p>Antifouling for propellers and stern gear, medium strength, self polishing suitable for most substrates including aluminium</p> <p>(Surfaces must be suitably primed.)</p>	<p>Solid & durable through whole season</p> <p>More resistant to polishing and scratching</p> <p>Needs to be abraded prior to subsequent applications</p>	<p>For competition & regatas:</p> <p>increases speed</p> <p>reduces fuel consumption</p> <p>extends motor life</p> <p>ensures lower coating thickness</p>
PRODUCTS	<div><p>Classic</p><p>Ocean Performer</p><p>Broads</p><p>Tiger Xtra Tiger Xtra White</p><p>Cruising Performer</p></div>	<div><p>Aluxtra</p><p>Mille Drive Spray</p></div>	<div><p>Hard Racing Hard Racing White</p><p>Hard Racing Boottop</p></div>	<div><p>Glide Speed (with TecCel)</p><p>Glide Speed White</p><p>Hard Racing</p></div>

LOA	6m 20ft	7.5m 25ft	8.5m 28ft	10m 33ft	11.5m 38ft	13m 43ft	14.5m 48ft	16m 53ft	18m 60ft	20m 66ft	23m 76ft
<i>Fin keel</i> 	1.5l	2.25l	2.5l	3.25l	4.75l	5.75l	7.25l	9l	12.25l	14l	16.5l
750ml	2	3	0	1	3	1	3	2	3	2	2
2.5l	0	0	1	1	1	2	2	3	4	5	6
<i>Full keel</i> 	2.5l	3.25l	4l	5.75l	7.25l	9l	10.75l	12.5l	18.25l	20l	24l
750ml	0	1	2	1	3	2	1	0	1	0	2
2.5l	1	1	1	2	2	3	4	5	7	8	9
<i>Motor cruiser</i> 	2.25l	2.5l	3.25l	5.75l	7.25l	8.25l	10l	12.5l	15l	17.5l	21.5l
750ml	3	0	1	1	3	1	0	0	0	0	2
2.5l	0	1	1	2	2	3	4	5	6	7	8

As hull designs vary this table is intended as a guide only.
Use Antifouling products safely. Always read the label and product information before use.

Recoating



OLD ANTIFOULING	NEW ANTIFOULING							
	TIGER EXTRA	ALUXTRA	OCEAN PERFOR- MER	CRUISING PERFOR- MER	HARD RACING	GLIDE SPEED	BROADS	CLASSIC
ALUXTRA	C	C	C	C	C	C	C	C
OCEAN PERFORMER	C	C	C	C	C	C	C	C
CRUISING PERFORMER	C	C	C	C	C	C	C	C
HARD RACING	A/C	A/C	A/C	A/C	A/C	A/C	A/C	A/C
GLIDE SPEED	A/C	A/C	A/C	A/C	A/C	A/C	A/C	A/C
TIGER XTRA	A/C	A/C	A/C	A/C	A/C	A/C	A/C	A/C
BROADS	A/C	A/C	A/C	A/C	A/C	A/C	A/C	A/C
CLASSIC	A/C	A/C	A/C	A/C	A/C	A/C	A/C	A/C
UNKNOWN ANTIFOULING	A/C/P	A/C/P	A/C/P	A/C/P	A/C/P	A/C/P	A/C/P	A/C/P
ANTIFOULING IN BAD CONDITION	R	R	R	R	R	R	R	R

C	Clean Wash thoroughly with a brush or sponge using fresh water. All weed, barnacles and slime must be removed. Allow to dry before you apply Antifouling.
A/C	Abrade / Clean / Wash off with fresh water Abrade thoroughly with abrasive paper (wet) grade 100-240. Remove all weed, barnacles and slime. Wash with fresh water and allow to dry before you apply Antifouling.
A/C/P	Abrade / Clean / Wash off with fresh water / Apply Hempel Underwater primer Abrade thoroughly with abrasive paper (wet) grade 100-240. Remove all weed, barnacles and slime. Wash with fresh water and allow to dry before you apply Hempel Underwater Primer, followed by Antifouling.
R	Remove old AF Remove old paint completely using Paint Stripper or / and abrading. Wash thoroughly with Hempel PreClean and rinse with fresh water. Allow to dry before you apply Primer / Antifouling.